

**MS13-2-11 Magnesioreduction synthesis of silicides: the structure-properties relationship**  
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**Abstract**

Thermoelectric (TE) generators are all-solid-state devices that enable the conversion of heat, including heat losses, into electricity thanks to the Seebeck effect. These generators most commonly consist of an assembly of n- and p-type TE materials connected electrically in series and thermally in parallel between two ceramic plates. Important research efforts have been undertaken during the past two decades to increase TE efficiency of numerous materials such as Bi<sub>2</sub>Te<sub>3</sub>, GeTe<sub>2</sub> or PdTe<sub>3</sub> to enable a more extensive development of TE technology. However, many other factors must be taken into account when selecting materials for TE generator, such as the raw material costs and toxicity, mechanical properties, chemical and thermal stability, and thermal expansion coefficients. For all these reasons, Silicides (HMS and β-FeSi<sub>2</sub>) are considered as promising industrial thermoelectric materials for the mid-temperature applications (600 - 800 K), despite a moderate efficiency, however one of the main obstacle of a more diffuse application of such materials remain their synthesis. For such reason we develop the magnesiothermic reduction (MR) synthesis for such compounds. The MR rapidity and lower operating temperature synthesis is coupled with a reduction of average powder grain size, with a high crystallinity.

Such crystallinity has allowed us fine characterize by X-ray and electron diffraction the materials obtained and study the relationship between their complex crystallographic structure (incommensurability for MnSi<sub>1.74</sub> and presence of stacking fault for β-FeSi<sub>2</sub>), and microstructure with the synthesis conditions and how such parameter influence the thermoelectric properties of such materials. In particular to (i) to precisely determine the γ ratio of the composite structure of V<sub>x</sub>Mn<sub>1-x</sub>Si<sub>y</sub>, which controls the VEC and therefore the transport properties [3,4], or (ii) to quantify the probability of stacking faults in β-Co<sub>y</sub>Fe<sub>1-y</sub>Si<sub>2</sub> which can influence the lattice thermal conductivity[5].

**References**

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 Rietveld refinement of washed MnSi<sub>1.74</sub>
