## Structural characterization of MgxCo<sub>3-x</sub>P<sub>2</sub>O<sub>8</sub> solid solutions

M. A. Tena\*1, Rafael Mendoza<sup>2</sup>, Camino Trobajo<sup>2</sup>, José R. García<sup>2</sup> and Santiago García-Granda<sup>2</sup>

<sup>1</sup>University Jaume I, Castellon, Spain <sup>2</sup>University of Oviedo, Oviedo, Spain

tena@uji.es, sgg@uniovi.es

Electrical, optic and magnetic properties of phosphates related in the literature made interesting the study of these materials. Specifically, many structures of phosphates are stables at high temperature [1]. Co(II) phosphates avoid some deficiencies detected when cobalt oxides or other cobalt salts are used as raw materials in the synthesis of ceramic pigments [2]. Cobalt violet phosphate,  $Co_3P_2O_8$ , is included in the DCMA Classification of the Mixed Metal Oxide Inorganic Coloured Pigments (DCMA-8-11-1) [3]. Melting point in  $Co_3P_2O_8$  compound at 1160 °C could be increased from the formation of solid solutions with Mg<sub>3</sub>P<sub>2</sub>O<sub>8</sub> with melting point at 1240 °C. The stable polymorph of  $Co_3P_2O_8$  compound presents Mg<sub>3</sub>P<sub>2</sub>O<sub>8</sub> structure with monoclinic symmetry, so the formation of these solid solutions seems possible in a partial or total compositional range. Unit cell parameters are a = 5.064 Å, b = 8.371 Å, c = 8.794 Å,  $\beta$  = 121.01 in  $Co_3P_2O_8$  compound (ICSD-38259) and a = 5.077 Å, b = 8.230 Å, c = 8.833 Å,  $\beta$  = 120.94 in Mg<sub>3</sub>P<sub>2</sub>O<sub>8</sub> compound (ICSD-31005). The variation of the unit cell parameters with composition will confirm the formation of these solid solutions. Structural characterization of the Mg<sub>x</sub>Co<sub>3-x</sub>P<sub>2</sub>O<sub>8</sub> compositions with temperature, position of the Co(II) absorption bands in Visible spectrum and measurement of the CIEL\*a\*b\* colour parameters [4] give us information about the composition and temperature in which the desired colour is developed.



Figure 1. Rietveld refinement from  $Co_3P_2O_8$  composition fired at 1000 °C (L\* = 32.12, a\* = +25.99, b\* = -25.56)

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## Keywords: Co<sub>3</sub>P<sub>2</sub>O<sub>8</sub>; Mg<sub>3</sub>P<sub>2</sub>O<sub>8</sub>; solid solutions; pigments; ceramics

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