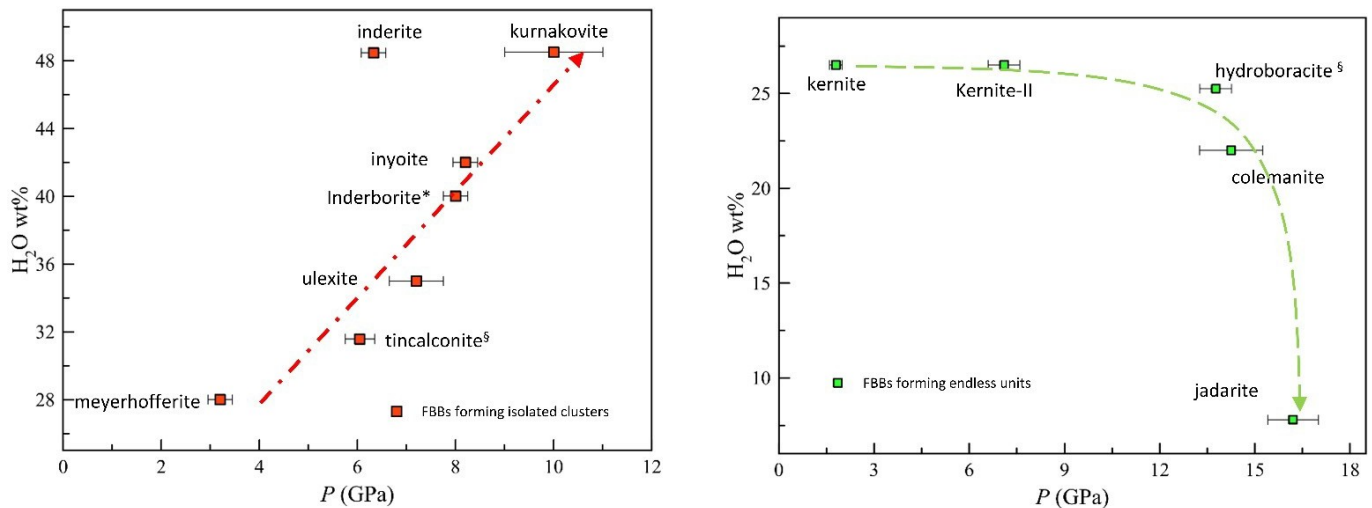


## Poster

## Structural evolution and pressure-driven phase transitions in hydrated borates

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Hydrated borates (e.g., borax, tincalconite, colemanite, kernite, ulexite) are the most common ore minerals of boron, an important geochemical marker, in pegmatitic and granitic systems, for petrogenetic processes and a strategic element in a series of technological applications. Hydrated borates have been listed as critical raw materials by the EU [1], and they could be used as aggregate in neutron-shielding Sorel or Portland concretes, enhancing the adsorption of concrete towards thermal neutrons. The main structural units in hydrated borates are  $B\phi_x$  units (fundamental building blocks, *i.e.*, tetrahedra and planar trigonal group where  $\phi$  is an anion,  $O^{2-}$  or  $OH^-$ ), connected in such a way to form clusters of polyions connected to alkaline/Earth alkaline (mainly  $Na^+$ ,  $K^+$ ,  $Ca^{2+}$ ,  $Mg^{2+}$ ) polyhedra. In these structures,  $H_2O$  molecules and  $OH^-$  form a complex and pervasive hydrogen-bond network, which reinforce the connection between the polyions clusters and the cations-polyhedrons, playing a paramount role in the stability of the crystalline edifice [2, 3]. In the last 4 years, a number of studies have been performed at high pressure unveiling phase transition driving deformation mechanisms' that lead to the formation of their high-pressure polymorphs (Fig. 1). Critically, the pressure at which hydrated borates undergo a phase transition is related to the water content of the mineral itself. The aim of this contribution is to provide insides on the high-pressure behavior and structure evolution of selected hydrate borate minerals.



**Figure 1.** Water content vs pressure at which hydrated borates undergo a phase transition (\* paper under review, <sup>§</sup>data collected and still unpublished). FBBs: fundamental building blocks.

[1] EU Commission, Study on the review of the list of critical raw materials, 2017. <https://doi.org/10.2873/876644>.

[2] Pagliaro, F., Lotti, P., Battiston, T., Comboni, D., Gatta, G.D., Cámara, F., Milani, S., Merlini, M., Glazyrin, K., Liermann, H. (2021) *Constr. Build. Mater.*, 266, 121094.

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