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(a) Ba (b) Al (c) Eu (c) E



Visualizing the valence states of europium ions in Eu-doped BaAl₂O₄ using X-ray nanoprobe mapping

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This study develops and successfully demonstrates visualization methods for the characterization of europium (Eu)-doped BaAl₂O₄ phosphors using X-ray nanoprobe techniques. X-ray fluorescence (XRF) mapping not only gives information on the elemental distributions but also clearly reveals the valence state distributions of the Eu²⁺ and Eu³⁺ ions. The accuracy of the estimated valence state distributions was examined by performing X-ray absorption spectroscopy (XAS) across the Eu L_3 -edge (6.977 keV). The X-ray excited optical luminescence (XEOL) spectra exhibit different emission lines in the selected local areas. Their corresponding emission distributions can be obtained via XEOL mapping. The emission properties can be understood through correlation analysis. The results demonstrate that the main contribution to the luminescence intensity of the Eu-doped BaAl₂O₄ comes from the Eu²⁺ activator and the emission intensity will not be influenced by the concentration of Eu²⁺ or Eu³⁺ ions. It is anticipated that X-ray nanoprobes will open new avenues with significant characterization ability for unravelling the emission mechanisms of phosphor materials.

1. Introduction

Phosphor-converted white-light-emitting diodes (wLEDs) have been studied widely to develop more stable and efficient wLEDs (Xia *et al.*, 2019). Investigating the emission mechanism of long-afterglow phosphors will help realize various applications in lighting. Alkaline earth aluminates are good candidates for host matrices for luminescent materials, and are widely used as hosts for rare earths. Persistently luminescent phosphors composed of alkaline earth aluminates can be represented by the general formula XAl_2O_4 ($X = Mg^{2+}$, Ca^{2+} , Sr^{2+} or Ba^{2+}) (Lephoto *et al.*, 2012). Recently, the widely used traditional host matrix $BaAl_2O_4$ has received extensive attention because of its unique properties, such as low cost, easy synthesis, high physical stability and better luminescence efficiency (Yin *et al.*, 2020; Lephoto *et al.*, 2012; Tian *et al.*, 2021; Rezende *et al.*, 2012, 2016, 2015).

Many researchers have extensively investigated methods to obtain perfect luminescent phosphors. For example, Tian *et al.* (2021) reported a new BaAl₂O₄–YAG:Ce composite ceramic phosphor for high-efficiency wLEDs. Yin *et al.* (2020) reported a BaAl₂O₄:Eu²⁺–Al₂O₃ composite ceramic to enhance the luminescence output. Rafiaei *et al.* (2020) reported the synthesis, crystal structure and optical and adsorption properties of BaAl₂O₄:Eu²⁺, Eu²⁺/ L^{3+} (L = Dy, Er, Sm, Gd, Nd, and Pr) phosphors. As BaAl₂O₄ doped with rare earths has significant application in luminescent phosphors, in this report

we propose a powerful analysis method to help researchers improve their manufacturing methods.

Rare earth ions play the most important roles as activators in these phosphors. In particular, the valence states of the rare earth ions significantly affect the emission properties of the phosphors. In the case of a europium (Eu)-doped BaAl₂O₄ phosphor, a broad-band emission at ~500 nm can be attributed to the Eu²⁺ emissions ($4f5d \rightarrow 4f$ transitions), and the narrow emission peaks at around 560-750 nm are associated with the Eu³⁺ emissions (${}^{5}D_{0} \rightarrow {}^{7}F_{i}$, i = 0 to 4). X-ray nanoprobe (Sham, 2014; Martínez-Criado et al., 2014; Lin et al., 2020) techniques using a synchrotron source can be applied to characterize these phosphors (Huang et al., 2021). By exploiting the advantages of X-ray nanoprobes, including the continuously tunable X-ray energy (4-15 keV) and excellent spatial resolution of the nano-focused X-ray beam (<100 nm), we can easily and quickly investigate the valence states of the rare earth ions in the selected local area to unravel the emission mechanisms of phosphor materials. An X-ray nanoprobe can be used to perform X-ray absorption spectroscopy (XAS) across the L-edges of Eu (6.977 keV), Dy (7.790 keV), Er (8.358 keV), Sm (6.716 keV), Gd (7.243 keV), Nd (6.208 keV) and Pr (5.964 keV) to obtain information on the valence states.

In this study, we developed visualization methods for the characterization of the Eu-doped BaAl₂O₄ phosphor. Using an X-ray nanoprobe, X-ray fluorescence (XRF) and X-ray excited optical luminescence (XEOL) mapping can clearly reveal the distributions of the constituent elements, the valence states of the Eu²⁺ and Eu³⁺ ions, and the different emission wavelengths (λ_{em}). The accuracy of the estimated valence state distributions was examined using XAS spectra. As the X-ray nanoprobe can provide excellent spatial resolution, we selected different local areas with different valence states of the Eu²⁺ and Eu³⁺ ions to study their emission properties. The XEOL spectra consist of one broad intense peak at \sim 500 nm and narrow emission peaks at around 560-750 nm in the local areas richer in Eu^{2+} and Eu^{3+} , respectively. In addition, a weaker emission at \sim 390 nm, which is related to the F colour centre of α -Al₂O₃, is observed.

2. Experiment

The XAS, XRF and XEOL experiments were conducted on the Taiwan Photon Source (TPS) 23A X-ray nanoprobe beamline located at the National Synchrotron Radiation Research Center (NSRRC) in Taiwan. The capabilities of the TPS 23A X-ray nanoprobe beamline have previously been described in detail by Lin *et al.* (2019, 2020). This beamline can deliver an X-ray beam spot size of less than 60 nm. The test powder sample of Eu-doped BaAl₂O₄ (Ba_{0.97}Eu_{0.03}Al₂O₄) was doped with Eu²⁺ and Eu³⁺ ions and purchased from Dott Technology. The XAS and XRF spectra were measured using a silicon drift detector (SDD; Vortex-ME4, Hitachi). The XEOL spectra were collected using a multimode optical fibre (with a core diameter of 400 µm) attached to a spectrometer (iHR320, Horiba) with a deep thermoelectric cooling chargecoupled device (Syncerity BI UV-Vis) and a resolution of 2048×70 pixels. The XEOL mapping images were acquired through a photomultiplier tube, which is installed in another spectrometer (iHR550, Horiba).

3. Results

The mapping images used to visualize the Eu-doped BaAl₂O₄ phosphor, shown in Figs. 1–3, have the same measured areas. Through XRF and XEOL mapping, detailed information about the measured area can be obtained. Fig. 1 shows the XRF and XAS analyses of the Eu-doped BaAl₂O₄ phosphor. As the X-ray energy was tuned at 6.985 keV, which is above the Ba L_3 -edge (5.247 keV), Al *K*-edge (1.560 keV) and Eu L_3 -edge (6.977 keV), the elemental distributions of Ba, Al and Eu were observed directly, as shown in Figs. 1(*a*), 1(*b*) and 1(*c*), respectively. The Eu L_3 -edge XAS spectra exhibit a strong white line caused by the electronic transitions from $2p_{3/2}$ to 5*d*. In particular, the resonances of the Eu²⁺ and Eu³⁺ ions are located at 6.975 and 6.983 keV, respectively.

The core electrons in the Eu³⁺ ions have a larger binding energy than those in the Eu²⁺ ions, with the difference between the resonance energies equal to ~8 eV (Korthout *et al.*, 2013). On the basis of features of the Eu²⁺ and Eu³⁺ ions, XAS can reveal the corresponding amounts of the Eu²⁺ and Eu³⁺ ions. Fig. 1(*d*) shows the XAS spectrum of the area marked with the white dashed circle in Fig. 1(*c*). The XAS spectrum of this local area shows that the fluorescence yield of the Eu²⁺ resonance (6.975 keV) is higher than that of the Eu³⁺ resonance (6.983 keV), which indicates that the highlighted local area is richer in Eu²⁺.



Figure 1

XRF maps of Eu-doped BaAl₂O₄, showing the elemental distributions of (*a*) Ba, (*b*) Al and (*c*) Eu. (*d*) X-ray absorption spectrum of the location marked with the white dashed circle in panel (*c*). On the basis of features of the Eu²⁺ and Eu³⁺ ions, XAS can reveal the corresponding amounts of the Eu²⁺ and Eu³⁺ ions.

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Estimation results for the distributions of (a) Eu^{2+} and (b) Eu^{3+} ions. Panels (c) and (d) show XAS spectra of the locations/areas marked with the red dashed circles in panels (a) and (b), respectively. The XAS spectra demonstrate the accuracy of the estimated results, implying that the valence states of the Eu ions can be easily and quickly visualized using XRF mapping.

Although the elemental distribution of Eu can be obtained from Fig. 1(c), it cannot provide information on the positions of the Eu²⁺ and Eu³⁺ ions. Therefore, we developed a visualization method that directly images the valence states of the Eu ions. As the X-ray energy of the synchrotron source is continuously tunable, we selected three X-ray energies at 6.970, 6.975 and 6.983 keV for XRF mapping; these correspond to the background, Eu²⁺ resonance and Eu³⁺ resonance, respectively. Using the following equations, we subsequently obtained the distributions of the valence states of the Eu ions,

$$\begin{bmatrix} I_{6.975 \text{ keV}} \\ I_{6.983 \text{ keV}} \end{bmatrix} = \begin{bmatrix} I_{\text{Eu}^{2+}(6.975 \text{ keV})} & I_{\text{Eu}^{3+}(6.975 \text{ keV})} \\ I_{\text{Eu}^{2+}(6.983 \text{ keV})} & I_{\text{Eu}^{3+}(6.983 \text{ keV})} \end{bmatrix} \begin{bmatrix} x \\ y \end{bmatrix}, \quad (1)$$

$$x + y = 1, \tag{2}$$

$$I_{\mathrm{Eu}^{2+}(6.975\,\mathrm{keV})}/I_{\mathrm{Eu}^{2+}(6.983\,\mathrm{keV})} = C_1,$$
 (3)

$$I_{\rm Eu^{3+}(6.975\,keV)}/I_{\rm Eu^{3+}(6.983\,keV)} = C_2,$$
(4)

$$I_{\rm Eu^{2+}(6.983keV)}/I_{\rm Eu^{3+}(6.983keV)} = C_3,$$
 (5)

$$Eu^{2+} (\%) = \frac{x}{x+y},$$
 (6)

$$Eu^{3+} (\%) = \frac{y}{x+y}.$$
 (7)

Assuming that the concentrations of the Eu²⁺ and Eu³⁺ ions are x% and y%, respectively, the fluorescence yields of $I_{6.975 \text{ keV}}$ and $I_{6.983 \text{ keV}}$ can be estimated using equation (1). The corresponding ratio parameters C_1 , C_2 and C_3 were determined from the XAS spectra of the reference materials for Eu²⁺ (EuS) and Eu³⁺ (Eu₂O₃) (Korthout *et al.*, 2013). In the



Figure 3

XEOL mapping performed at emission wavelengths (λ_{em}) of approximately (a) 390, (b) 500, (c) 588 and (d) 698 nm. The emission distributions of the Eu-doped BaAl₂O₄ phosphor at different emission wavelengths (λ_{em}) are clearly visualized.

report by Korthout *et al.*, the Eu L_3 -edge XAS spectra of the EuS and Eu₂O₃ reference materials show that the values of $I_{\text{Eu}^{2+}(6.975 \text{ keV})}$, $I_{\text{Eu}^{2+}(6.983 \text{ keV})}$, $I_{\text{Eu}^{3+}(6.975 \text{ keV})}$ and $I_{\text{Eu}^{3+}(6.983 \text{ keV})}$ were 1.9, 1, 0.36 and 2.1, respectively. So, the ratio parameters C_1 , C_2 and C_3 can be calculated to be equal to 1.9, 0.17 and 0.476, respectively.

After estimating the above parameters, we obtained the distributions of the Eu^{2+} and Eu^{3+} ions using equations (6) and (7), as shown in Figs. 2(a) and 2(b), respectively. To verify the accuracy of the estimated results, we obtained the XAS spectra of the selected local areas to measure the valence states of the Eu ions. Fig. 2(c) shows the XAS spectrum of the area marked with the red dashed circle in Fig. 2(a). The XAS spectrum in Fig. 2(c) shows that the fluorescence yield of the Eu^{2+} resonance (6.975 keV) is higher than that of the Eu^{3+} resonance (6.983 keV), indicating that this local area is richer in Eu²⁺. According to our estimation, another local area marked with the red dashed circle in Fig. 2(b) is clearly richer in Eu^{3+} . Fig. 2(d) illustrates the XAS spectrum of the local area marked in Fig. 2(b), which is consistent with the expected results. In Fig. 2(d), it can be observed that the fluorescence yield of the Eu²⁺ resonance (6.975 keV) is lower than that of the Eu^{3+} resonance (6.983 keV), indicating that this local area is richer in Eu³⁺.

The XAS spectra demonstrate the accuracy of the estimated results, implying that the valence states of the Eu ions can be easily and quickly visualized using XRF mapping. This model relies on the approximation that EuS and Eu₂O₃ are used as the reference for Eu²⁺ and Eu³⁺, respectively, in the composite. Since the difference between the resonance energies of Eu²⁺ and Eu³⁺ is ~8 eV, the Eu L_3 -edge XAS can easily reveal the corresponding amounts of Eu²⁺ and Eu³⁺ ions. It may

increase the discrepancy while the difference between the resonance energies is smaller.

Although this model can provide the relative quantitative values of Eu^{2+} and Eu^{3+} , the validity of the quantitative values of the valence states can be measured by XAS spectra. In the quantitative analysis reported by Yamamoto & Yukumoto (2018), the oxidation state of Eu in phosphor samples was established using XAS to investigate the influence of the constituent elements, absorption edge and measurement mode on the evaluated oxidation states.

The variation in the valence states of the Eu ions tends to influence the emission properties. Because the Eu^{2+} and Eu^{3+} ions have different distributions, as shown in Fig. 2, we used XEOL mapping to study further the emission distribution of the main emission wavelength of the Eu-doped BaAl₂O₄ phosphor. Figs. 3(a), 3(b), 3(c) and 3(d) show the XEOL mapping at emission wavelengths (λ_{em}) of approximately 390, 500, 588 and 698 nm, respectively. The emission distributions of the Eu-doped BaAl₂O₄ phosphor at different emission wavelengths (λ_{em}) were clearly visualized. At $\lambda_{em} = 500$ nm, the well documented emission of the Eu²⁺ ions due to the $4f5d \rightarrow 4f$ transitions was observed, along with emissions of the Eu^{3+} ions at $\lambda_{em} = 588$ and 698 nm due to transitions of the ${}^{5}D_{0} \rightarrow {}^{7}F_{i}$ (*i* = 0 to 4) states (Rezende *et al.*, 2016). However, we suggest that $\lambda_{em} = 390$ nm is attributed to the F centre of α -Al₂O₃, which will be discussed later. Thus, XEOL mapping can be used to visualize clearly the emission behaviour of the Eu-doped BaAl₂O₄ phosphor. Compared with Figs. 3(a), 3(c) and 3(d), Fig. 3(b) shows a larger emission intensity and better emission uniformity. This result demonstrates that the main contribution to the luminescence intensity of Eu-doped BaAl₂O₄ comes from the Eu²⁺ activator.

To study further the emission properties of the Eu-doped BaAl₂O₄ phosphor in different local areas, we selected four such local areas, indicated by the white dashed circles in Figs. 3(a)–3(d), and plotted the corresponding XEOL spectra. The room-temperature XEOL spectra of the four local areas (P1–P4) for excitation across the Eu L_3 -edge (6.977 keV) are shown in Figs. 4(a)–4(d).

The XEOL spectra corresponding to each of the four local areas were acquired at three X-ray energies: below the Eu L_3 -edge (6.960 keV), at the Eu²⁺ resonance (6.975 keV) and at the Eu³⁺ resonance (6.983 keV). The XEOL spectra of P1–P4 exhibit one common broad intense peak at 500 nm, which can be attributed to the Eu²⁺ $4f5d \rightarrow 4f$ transitions.

The above results not only reinforce the conclusion that the Eu^{2+} activator dominates the luminescence intensity in the Eu-doped BaAl₂O₄ phosphor, but also illustrate that the Eu^{2+} ions have unique local symmetry in the matrix. According to Rezende *et al.* (2011, 2016), Eu^{2+} ions may be incorporated on more than one non-symmetric site, as substitution might occur at either the Al³⁺ or Ba²⁺ site, which results in more than one band in the emission spectra associated with the $4f5d \rightarrow 4f$ transition. Another shoulder emission due to the doping of Eu^{2+} ions on the non-equivalent sites can be observed in the intense peak. In addition, the emission intensity of the single



Figure 4

(a)-(d) Room-temperature XEOL spectra of the four local areas marked with the white dashed circles in Figs. 3(a)-3(d). The XEOL spectra corresponding to each of the four local areas were acquired at three X-ray energies: below the Eu L_3 -edge (6.960 keV), at the Eu²⁺ resonance (6.975 keV) and at the Eu³⁺ resonance (6.983 keV).

intense peak in P1–P4 decreased slightly as the X-ray energy was tuned across the Eu L_3 -edge. This behaviour suggests that the energy transfer to the Eu²⁺ $4f5d \rightarrow 4f$ transitions is less efficient above than below the Eu L_3 -edge (Huang *et al.*, 2021).

In addition to the single intense peak at ~500 nm produced by the Eu²⁺ $4f5d \rightarrow 4f$ transitions, the XEOL spectra of P1–P4 exhibit other weaker peaks. The XEOL spectra of P1 shown in Fig. 4(*a*) consist of a special weaker emission line at ~390 nm. This emission may be attributed to the F-centre emission in α -Al₂O₃ (den Engelsen, Fern, Ireland & Silver, 2020). The F-centre is a type of colour centre that is associated with an oxygen vacancy with two electrons (Wang *et al.*, 2013; Ghamnia *et al.*, 2003; Itou *et al.*, 2009). den Engelsen, Fern, Ireland, Yang & Silver (2020) also observed an F-centre emission in the Eu-doped BaAl₂O₄ phosphor via photoluminescence and cathodoluminescence.

The XEOL spectra of P2 shown in Fig. 4(*b*) consist of only one intense peak produced by the $4f5d \rightarrow 4f$ transitions of Eu^{2+} and very weak peaks associated with the ${}^5D_0 \rightarrow {}^7F_i$ (*i* = 0 to 4) transitions of the Eu³⁺ ions, showcasing the perfect luminescence intensity of the Eu-doped BaAl₂O₄ phosphor. Compared with P1 and P2, the XEOL spectra of local areas P3 and P4 clearly consist of emission peaks associated with the ${}^5D_0 \rightarrow {}^7F_i$ (*i* = 0 to 4) transitions of the Eu³⁺ ions, as shown in Figs. 4(*c*) and 4(*d*), respectively. Clearly, the emission lines caused by the Eu³⁺ transitions in P3 and P4 are narrower than those in P1 and P2, indicating more crystal homogeneity in local areas P3 and P4 than in P1 and P2. The broad Eu³⁺ emission is a result of crystal inhomogeneity causing small distortions around the Eu ions (Rezende *et al.*, 2016; Gasparotto *et al.*, 2008).

To study the valence states of the Eu ions, the same four local areas P1–P4 were used to measure the Eu L_3 -edge XAS spectra, as shown in Figs. 5(a)-5(d). The coexistence of the two common valence states of Eu²⁺ and Eu³⁺ can be seen in the XAS spectra of P1-P4, represented by the two well resolved edge resonances. Although the Eu²⁺ and Eu³⁺ ions coexist, the corresponding concentrations of the Eu²⁺ and Eu³⁺ ions in these local areas can be determined from the fluorescence yield of the XAS spectra. The XAS spectrum of P1 shows that the fluorescence yield of the Eu²⁺ resonance is similar to that of the Eu³⁺ resonance, indicating similar concentrations of the Eu^{2+} and Eu^{3+} ions in local area P1. However, the XAS spectrum of P2 shows that the fluorescence yield of the Eu²⁺ resonance is higher than that of the Eu³⁺ resonance, indicating that local area P2 is richer in Eu²⁺. Compared with P1 and P2, the XAS spectra of P3 and P4 show the opposite behaviour, that is, the Eu^{3+} resonances have a higher fluorescence yield and therefore local areas P3 and P4 are richer in Eu³⁺.

The results of the XAS spectra are consistent with those of the XEOL spectra, as shown in Fig. 5. Because local area P2 is richer in Eu²⁺, the XEOL spectra of P2 consist of only one intense peak at ~500 nm produced by the Eu²⁺ $4f5d \rightarrow 4f$ transitions. As P3 and P4 are richer in Eu³⁺, their XEOL spectra consist of narrow emission lines around 580–700 nm



(a)–(d) XAS spectra of local areas P1–P4 marked with the white dashed circles in Figs. 3(a)-3(d). The coexistence of the two common valence states of Eu²⁺ and Eu³⁺ can be seen in the XAS spectra of P1–P4, represented by the two well resolved edge resonances.

that are produced by the ${}^{5}D_{0} \rightarrow {}^{7}F_{i}$ (*i* = 0 to 4) transitions of the Eu³⁺ ions.

Since we can obtain the distributions of the Eu^{2+} and Eu^{3+} ions from the results of Figs. 2(a) and 2(b), a pixel-by-pixel analysis can be conducted to determine the overall correlation between $\lambda_{em} = 390$, 500, 588 and 698 nm and Eu²⁺ and Eu³⁺ ions. For a given map, λ_{em} emission intensity and Eu ions were plotted against each other for each pixel in the map. Figs. 6(a)-6(d) and 6(e)-6(h) show the emission intensity of $\lambda_{em} = 390$, 500, 588 and 698 nm as a function of Eu^{2+} and Eu^{3+} ions, respectively. The correlations are consistent with the measured results of the XEOL and XAS spectra. The emission intensity of $\lambda_{em} = 390$ nm shown in Figs. 6(a) and 6(e) has largest emission intensity at around 50% Eu²⁺ or Eu³⁺ ions, suggesting that P1 has similar concentrations of Eu²⁺ and Eu³⁺ ions. Figs. 6(b) and 6(f) show that the emission intensity of $\lambda_{em} = 500 \text{ nm}$ is a zero correlation with Eu²⁺ or Eu³⁺ ions. This suggests that, regardless of whether local areas P1-P4 are richer or poorer in Eu^{2+} or Eu^{3+} ions, the single intense peak at \sim 500 nm is still the main contribution to the luminescence intensity. The emission intensities of $\lambda_{em}=588$ and 698 nm show negative correlation with the Eu^{2+} ions shown in Figs. 6(c) and 6(d), and positive correlation with the Eu³⁺ ions shown in Figs. 6(g) and 6(h). This result is also corroborated by the fact that the local areas P3 and P4 are richer in Eu³⁺. Thus, the emission mechanisms of Eu-doped BaAl₂O₄ phosphors can be further understood through such a correlation analysis.

4. Conclusions

In this paper, we report powerful characterization capabilities for investigating the features of Eu-doped $BaAl_2O_4$ phosphor materials using an X-ray nanoprobe. XRF and XEOL mapping can provide clear visualization images containing detailed distribution information on Eu-doped $BaAl_2O_4$



Figure 6

 $\overset{\circ}{\text{Nows}}(a)-(d)$ and (e)-(h) show the emission intensities of $\lambda_{em} = 390, 500, 588$ and 698 nm as a function of Eu^{2+} and Eu^{3+} ions, respectively. A pixel-by-pixel analysis can be conducted to determine the overall correlation between the $\lambda_{em} = 390, 500, 588$ and 698 nm and Eu^{2+} and Eu^{3+} ions.

phosphors, including the elements, the valence states of the Eu ions and the different emission wavelengths (λ_{em}). The accuracy of the estimated valence state distributions was examined by performing XAS across the Eu L_3 -edge (6.977 keV), and the corresponding concentrations of the Eu²⁺ and Eu³⁺ ions were obtained from the XAS spectra.

Exploiting the excellent spatial resolution of the X-ray nanoprobe, we selected four local areas with different valence states of the Eu²⁺ and Eu³⁺ ions to study their emission properties. The XEOL spectra consisted of one broad intense peak at ~500 nm and narrow weaker emission peaks at around 560–750 nm in the local areas richer in Eu²⁺ and Eu³⁺, respectively. In addition, a weaker emission at ~390 nm relating to the F colour centre of α -Al₂O₃ was also observed.

The XEOL spectra demonstrated that the main contribution to the luminescence intensity of Eu-doped $BaAl_2O_4$ comes from the Eu²⁺ activator and the emission intensity will not be influenced by the concentration of Eu²⁺ or Eu³⁺ ions.

We believe that X-ray nanoprobes will open new avenues with significant characterization ability for unravelling the emission mechanisms of phosphor materials.

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